

Panlite® G-3420LI

TEIJIN LIMITED - Polycarbonate

General Information

Product Description

Glass fiber reinforced grades-20% Glass fiber, Low anisotropy grade

General

Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Properties	• Creep Resistant	• High Rigidity	• Low Anisotropy
Uses	• Camera Applications	• Industrial Applications	
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.34	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	0.20 to 0.40	%	
Flow : 2.00 mm	0.10 to 0.30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break, 23°C)	104	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	2.0	%	ISO 527-2/5
Flexural Modulus ² (23°C)	6000	MPa	ISO 178
Flexural Stress ² (23°C)	163	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	50	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2/A
1.8 MPa, Unannealed	139	°C	
CLTE - Flow	3.0E-5	cm/cm/°C	ISO 11359-2
CLTE - Transverse	5.5E-5	cm/cm/°C	ISO 11359-2
RTI Elec (1.5 mm)	130	°C	UL 746B
RTI Imp (1.5 mm)	125	°C	UL 746B
RTI Str (1.5 mm)	130	°C	UL 746B
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.43 mm	HB		
0.8 mm	V-2		
3.0 mm	V-1		

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	120	°C
Drying Time	5.0 to 8.0	hr

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Injection	Nominal Value	Unit
Processing (Melt) Temp	270 to 320	°C
Mold Temperature	80 to 120	°C

Notes

- ¹ Typical properties: these are not to be construed as specifications.
- ² 2.0 mm/min